



CB-Advanced Soy (CB-AS) | Pillar Blend (PB)

Candle Manufacturing Instructions

Wax Melting Temperature

•Under gentle agitation, melt the wax to a minimum of 155°F (68.3°C) and a maximum of 185°F (85°C). Melted wax may be stored just above its melt point. Refer to the Product Data Sheet for storage details.

Wicking

•Wick size and type depends on candle size, type, shape, scent, color and desired burn characteristics. Wicks designed for viscous waxes like plant-based and beeswax tend to work best. Please refer to the online charts offered by wicking companies for size and type application information.

Fragrance

•Maximum load is about 12% by weight. As with all natural waxes, it is important to test fragrance compatibility to achieve optimal performance. We strongly recommend working closely with your fragrance supplier to help determine the best performing scents.

Pour Temperature

- CB Advanced Soy: As a guideline, we suggest a starting pour temperature of 140°F (60.0°C).
- Pillar Blend: As a guideline, we suggest a starting pour temperature of 155°F (68.3°C). PB may require two pours for larger pillars such as 3 to 4 inch (7.6 cm to 10.2 cm) diameter.
- Pour temperature may vary up or down depending on equipment, facility conditions, candle configurations, seasonal changes, etc.

Test Burning

- Test burn candles for burn pool diameter and quality after they have setup (cured, dried) for at least 48 hours. Every combination of container, wax, dye, fragrance, and wick should be tested for burn quality.
- To improve a candle's performance, test for one variable at a time to isolate a cause and change its effect. Variables may include: container, wax, dye, fragrance, wick, pour temperature, manufacturing conditions and environmental conditions such as cooling temperature.
- For example, make a candle in a container with only the wax and wick (no dye or fragrance). One at a time, change a variable such as adding dye but no fragrance to the candle. Be sure to try different manufacturers and types of fragrances, wicks, dyes, etc., until you have your desired